

Code	Description	Size	Colour
18994	Gorilla MS Flooring Adhesive	600ml	Brown
18998	Gorilla MS Flooring Adhesive	18kg 3x6kg pks	Brown
18999	Gorilla MS Flooring Adhesive	6kg	Brown

## 1. Description

Gorilla MS Flooring is a ready-to-use one component, water and solvent free flooring adhesive which cures by means of a chemical reaction within the adhesive. Once fully cured an elastic and non-shrinking layer is formed, which is resistant to moisture and heat.

## 2. Characteristics

- Ready-to-use
- Easy to apply, one component system.
- Forms stable peaks when applied with a notched trowel or spreader comb.
- Water and solvent free to help eliminate wood deformations
- Elastic
- Very low emission (VOC): EC1 PLUS
- 0% isocyanate.
- Contains no water
- Free of isocyanates
- Rapid cure and build up of final bond strength
- High final bond strength (according to DIN 281)
- Remains permanently elastic
- Suitable for underfloor heating

## 3. Technical Data

<b>Base</b>	SMX Polymer
<b>Curing System</b>	Moisture Curing
<b>Consistency</b>	Paste
<b>Colour</b>	Light brown
<b>Specific Gravity (DIN 53479)</b>	Approx. 1,69 g/cm <sup>3</sup>
<b>Brookfield Viscosity (mPa.s)</b>	Approx. 56.000 mPa.s
<b>Open time at 21°C and 50% RH</b>	Approx. 40 minutes
<b>Adjustability time at 21°C and 50% RH</b>	Approx. 10-15 minutes
<b>Set to load bearing</b>	Min. 3hrs
<b>Sanding/finishing</b>	Min. 12hrs
<b>Hardness Shore :</b>	52
<b>Shear strength (EN14293) wood/wood</b>	>2N/mm <sup>2</sup>
<b>Temperature resistance</b>	-40°C to +90°C (cured)
<b>Durability against aging</b>	Good
<b>Total Solids Content</b>	100% (solvent free)
<b>Application Rate</b>	Depending on the subfloor 1000 – 1200 g/m <sup>2</sup> when using the Gorilla MS Flooring Trowel (#19001) a notched trowel
<b>Substrate Condition:</b>	Do not apply when Relative Humidity is above 75%

\*This varies according to ambient conditions such as temperature, humidity, substrate etc

## 4. Applications

Gorilla MS Flooring Adhesive is solvent-free, water-free universal wooden flooring adhesive based upon MS Polymers. Suitable for indoor bonding of all types of wooden floors such as solid, stab, pre-finished, and on-end wooden flooring, wood plank up to 180mm, wood block and laminates.

Also suitable on porous and non-porous surfaces such as anhydrite (calcium sulphate), chipboard, OSB Board, engineered flooring. Gorilla MS Flooring is suitable for subfloors with a residual moisture content of up to 6% without the use of moisture barrier (mosaic, chipboard); and is extremely suitable for bonding moisture sensitive wood onto moderately porous surfaces. It is effective on floors using underfloor heating.

## 5. Packaging

600ml Sausage, Plastic bucket 6kg (net content), 3x6kg foil bags (net content)

## 6. Shelf Life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°. Always store can with the valve pointed upwards

## 7. Application Instructions

### Surfaces

#### Substrate:

Before installation of the wooden / timber flooring, the substrate should be checked to ensure it is suitable. Check the moisture content throughout the entire thickness of the substrate with a carbide or electric hygrometer. The acceptable moisture content must be as recommended by the flooring manufacturer. For application on concrete subfloors, (moisture content up to 2% is acceptable for sand/cement substrates and 0.5% for anhydrite. Where Sub-Floor Heating is used the max moisture content.

Gorilla MS Flooring should be applied to an even, stable, dry, clean and smooth substrate, which is free from irregularities and cracks. Rests of old adhesives may affect the adhesion and must be removed mechanically. Loose or damaged surfaces must be repaired before the application of the adhesive. If the subfloor is not even its needs to be levelled with a suitable levelling material.

Smooth surfaces like anhydrite should be roughened and disposed of the top layer. Sanded subfloors must be vacuum cleaned with an industrial vacuum cleaner.

When installing a wooden floor on top of marble, terrazzo or ceramic tiles they must be first cleaned with caustic soda or another suitable cleaner. Once cleaned, rinse the tiles thoroughly with plenty of clean water. Ensure the floor is completely dry before applying the Gorilla MS Flooring Adhesive.

*A preliminary compatibility test is recommended on every surface.*

#### Wooden Flooring:

The wooden flooring must be acclimatised for several days in the area where it is to be installed. Leave the wooden flooring in its original packaging (remove plastic film) until installation to avoid any deformation. Check before installation that the moisture content of the wood is as recommended by the supplier, (generally 9% +/- 2%). If the humidity of the wood is more than 11% installation is not recommended. Allow a gap of 1 to 1.5 cm around the perimeter of the laid wood flooring, including any columns or structures, which penetrate the floor.

Maximum Dimension Wooden Flooring	Maximum width x min. Thickness (mm x mm)
Massive	180 x 20
Engineered	240 x 14

*It should be noted that the wider a solid timber flooring system is, then the more liable it is to "cupping" through environmental changes over time.*

### Application

- Make sure surfaces are clean and free of grease and dust.
- Gorilla MS Flooring should be acclimatised to room temperature before installation.
- Apply the adhesive to the surface using a 4mm notched trowel or similar. Do not apply more to the surface that can be covered with wooden flooring within 20 minutes.
- Slide the wooden flooring onto the adhesive layer and tap into place or tap down with a rubber hammer.
- A minimum of 80% contact is required to ensure perfect adhesion. Loading the wooden flooring with weights will improve the final bond strength. Wait at least 12 hours before sanding and finishing the wooden flooring.

## 8. Health and Safety Recommendation

- Apply the usual industrial hygiene precautions.
- Wear protective gloves.
- Please refer to MSDS for more detailed information.

### Recommendations

- Never install to substrates, which are not protected against possible rising damp.
- Do not apply the adhesive at temperatures below 15°C or above 25°C.
- Minimum temperature of the substrate should be at least 15°C.
- Do not apply the adhesive when the relative humidity is above 75%
- Never install onto a substrate which contains too much moisture or onto substrates with a higher humidity value than recommended by the wood supplier.
- Never install wood which is too dry (<7% humidity). This can expand at higher humidity and cause board deformation.
- Do not install if the walls and ceilings of the area are not dry (eg. After plastering or painting etc.)
- Do not dilute the adhesive.

### Soudal Limited

#### Warranty Statement – Gorilla MS Flooring Adhesive product codes 18994, 18998 and 18999.

**Soudal Limited warrants the adhesive performance of Gorilla MS Flooring Adhesive when used to bond timber flooring to concrete slabs in interior applications. This bonding can be carried out without a vapour barrier provided:**

- The moisture contents of the substrates are within industry norm ranges (proof of test required)
- The concrete slab is protected against rising damp
- There are no residual contaminants remaining on the concrete floor slab
- All aspects of the installation follow the supplier's recommendations

#### The warranty is limited –

- To the adhesive performance only not the behaviour of substrates post installation
- To the replacement of the adhesive required to remedy
- To the cost of the replacement timber flooring boards required to remedy
- No liability will be accepted by Soudal Ltd for any labour that may be required to remedy

Using Gorilla MS All Flooring Adhesive is acknowledgement of acceptance of the above warranty terms and conditions.

#### Remark

*The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. **If any clarification is required, please contact Soudal Technical Services or email [info@soudal.co.nz](mailto:info@soudal.co.nz).***

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